ABSTRACT

In the case where four colors CMYK are used, it is an object of this invention to restrain the size of moiré and to prevent halftone spots of the respective colors from overlapping one another at regular intervals. Accordingly, storing means stores, as conversion tables to determine a correspondence relationship between image reproduction data, including development area information, and tone data: at least two conversion tables A and B where the correspondence relationship is determined in such a manner that halftone spots are formed in lines and screen angles are perpendicular to each other; and at least one conversion table C where the correspondence relationship is determined in such a manner that angle differences between a screen angle determined by the conversion table C and the screen angles determined by the two conversion tables A and B become irrational tangent angles. For each of the plural colors, the image reproduction data at each dot is found from the tone data at each dot by referring to one of the conversion tables, and a development area at the relevant dot is then determined on the basis of the development area information included in the image reproduction data, thereby reproducing images.